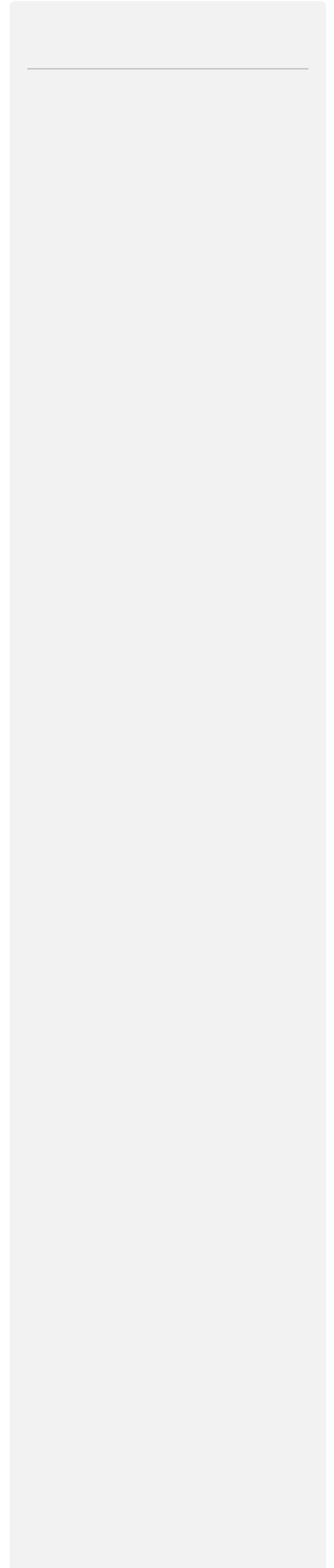
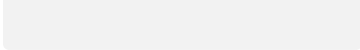


(Machbase) IoT " " , .  
 , .

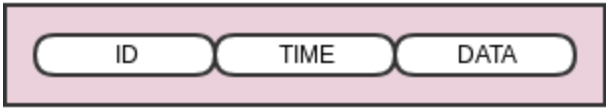
(IoT: Internet of Things) , .



- 
- 
- PLC



.  
 ,  
 .  
 .  
 ,  
 .  
 Text  
 ,  
 .  
 , " " .  
 ,  
 " " ,



. 3 .

**ID**

, ( ) . 32 64 .

**TIME**

, . , (nanosecond) .

**DATA**

, 2 , IP . , , IPv4 IPv6 4 16 .

**Tag Table** , .

**PLC**

(PLC : Programmable Logic Control) .

.  
 , .

**data from PLC**

Time	SN01M	SN02M	SN03M	SN04M	SN05M	SN06M	SN07M	SN08M	SN09M	SN10M
04:01:56.005	11.1	1	0	0	0	1	0	0	0	0
04:01:56.057	11.3	1	0	0	0	1	0	0	0	1
04:01:56.109	11.1	1	0	1	0	1	0	1	1	0
04:01:56.161	12.3	1	0	0	0	1	0	0	0	1
04:01:56.213	9.1	1	1	0	0	1	0	0	0	0
04:01:56.266	0.9	1	0	0	1	1	0	0	0	0
04:01:56.319	8.9	1	0	1	0	1	0	1	0	1
04:01:56.370	1.3	1	0	0	0	1	0	0	0	0
04:01:56.422	33.1	1	0	0	0	1	0	0	0	0
04:01:56.474	3.3	1	0	0	0	1	0	0	0	0
04:01:56.526	5.6	1	0	0	1	1	0	0	0	1
04:01:56.578	5.5	1	0	0	0	1	0	0	1	0
04:01:56.630	4.5	1	0	0	0	1	0	0	0	0
04:01:56.682	5.3	1	0	0	0	1	0	0	0	0
04:01:56.733	1.2	1	0	0	0	1	0	0	0	1
04:01:56.785	3.4	1	0	0	1	1	0	0	0	0
04:01:56.838	11.3	1	0	1	0	1	0	1	0	0
04:01:56.890	11.2	1	0	0	0	1	0	0	0	0
04:01:56.942	9.9	1	0	0	0	1	0	0	0	1
04:01:56.994	8.4	1	0	0	0	1	0	0	0	0
04:01:57.046	8.4	1	0	1	0	1	0	0	0	0
04:01:57.097	1.2	1	0	0	1	1	0	1	1	1
04:01:57.149	1.3	1	0	0	0	1	0	0	0	0
04:01:57.200	11.2	1	0	0	0	1	0	0	0	0
04:01:57.252	3.1	1	0	0	0	1	0	0	0	0

**Log Table , PLC .**